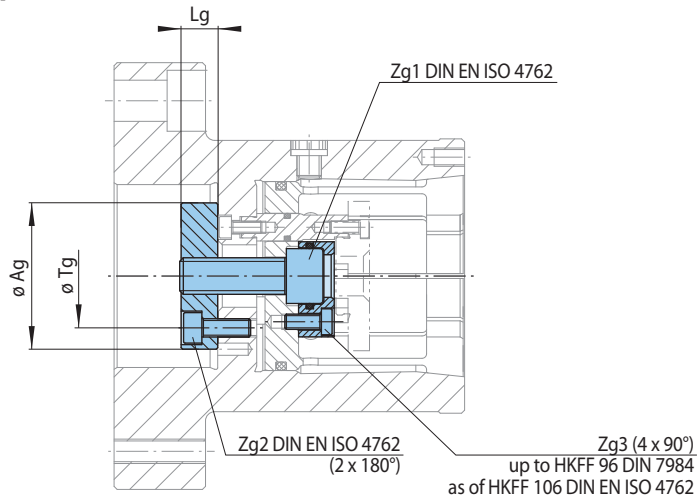


## for setup of Taper Sleeve Flange Chucks

### Assembly group for hand clamping (optional)

for components with central through bore holes



21-1

for size*	Max. permissible tightening torque $M_A$ Nm	Ag mm	Lg mm	Tg mm	Zg1	Zg2	Zg3	Art.-No. 3128-
HKFF 66	40	48	12	34	M 12x35	M 6x16	M 5x12	048902
HKFF 76	40	48	12	34	M 12x35	M 6x16	M 5x12	048901
HKFF 86	49	48	12	34	M 12x35	M 6x16	M 5x12	048901
HKFF 96	49	48	12	34	M 12x35	M 6x20	M 5x12	048901
HKFF 106	77	68	15	54	M 16x45	M 6x20	M 6x20	068901
HKFF 114	77	68	15	54	M 16x45	M 6x20	M 6x20	068901
HKFF 124	90	68	15	54	M 16x45	M 6x20	M 6x20	068901
HKFF 134	90	68	15	54	M 16x45	M 6x20	M 6x20	068901
HKFF 150	90	68	15	54	M 16x55	M 6x20	M 6x20	068902
HKFF 160	90	68	15	54	M 16x55	M 6x20	M 6x20	068902
HKFF 175	90	68	15	54	M 16x55	M 6x20	M 6x20	068902
HKFF 190	90	68	15	54	M 16x60	M 6x20	M 6x20	068903
HKFF 205	90	68	15	54	M 16x60	M 6x20	M 6x20	068903
HKFF 225	90	68	15	54	M 16x60	M 6x20	M 6x20	068903

\* Assembly group for hand clamping is not available for Taper Sleeve Flange Chucks HKFF 40 to HKFF 50.